



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D3278-2****Job Sheet 190685****Part No:** D3278-2**Job Qty:** 60 pcs**Part Name:** Support**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 2/13/19**Job Tracking No:****Due Date:** 3/8/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.09.06 Rev C dwg EC Verified by: JLM**Ship Via:****Bill of Materials****Job Routing**

| Op No | Operation                     | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier    |           | Sign-off    |
|-------|-------------------------------|--------|------------|----------|-----------|---------|------------------------|-----------|-------------|
|       |                               |        |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier  | Lead Time |             |
| 100   | Bandsaw - 1                   | 60 pcs |            | 3/8/19   | 0.00      | 3.00    | Bandsaw - 1            |           | BN          |
| 110   | HAAS 5 Axis - B4B             | 60 pcs |            | 3/8/19   | 0.06      | 25.75   | HAAS - 5 - B4B         |           |             |
| 120   | Outsource                     | 60 pcs |            | 3/8/19   |           |         | MEM001-VC              |           | CT 19-03-01 |
| 123   | Packaging 2-1 - Receive - B4B | 60 pcs |            | 3/8/19   | 0.00      | 0.00    | Packaging 2 - 1 - B4B  |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 2 - B4B  |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 3 - B4B  |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 5 - B4B  |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 4 - B4B  |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 6 - B4B  |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 7 - B4B  |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 8 - B4B  |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 9 - B4B  |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 10 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 11 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 12 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 13 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 14 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 15 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 16 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 17 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 18 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 19 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 20 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 21 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 22 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 23 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 24 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 25 - B4B |           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 26 - B4B |           |             |



Dart Aerospace Ltd.  
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CANADA  
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**Container No:** S157816**Part:** D3278-2**Job No:** 190685**Serial No/Batch:** S157816**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Date: 02/28/19

Plex 2/13/19 10:42 AM Dart.lajeunesse.marie

|                                   |        |        |      |      |                           |                |
|-----------------------------------|--------|--------|------|------|---------------------------|----------------|
|                                   |        |        |      |      | Packaging 2 - 27 - B4B    |                |
|                                   |        |        |      |      | Packaging 2 - 28 - B4B    |                |
|                                   |        |        |      |      | Packaging 2 - 29 - B4B    |                |
|                                   |        |        |      |      | Packaging 2 - 30 - B4B    |                |
|                                   |        |        |      |      | Packaging 2 - 31 - B4B    |                |
|                                   |        |        |      |      | Packaging 2 - 32 - B4B    |                |
|                                   |        |        |      |      | Packaging 2 - 33 - B4B    |                |
|                                   |        |        |      |      | Packaging 2 - 34 - B4B    |                |
|                                   |        |        |      |      | Packaging 2 - 35 - B4B    |                |
|                                   |        |        |      |      |                           |                |
| 126 QC 6                          | 60 pcs | 3/8/19 | 0.00 | 0.00 | QC 6 - 42                 | DAS            |
|                                   |        |        |      |      | QC 6 - 9                  | APR 02 2019 40 |
|                                   |        |        |      |      | QC 6 - 68                 | 9-89           |
|                                   |        |        |      |      | QC 6 - 61                 |                |
| 130 QC 8                          | 60 pcs | 3/8/19 | 0.00 | 0.00 | QC 8 - 12                 |                |
|                                   |        |        |      |      | QC 8 - 14                 |                |
|                                   |        |        |      |      | QC 8 - 17                 |                |
|                                   |        |        |      |      | QC 8 - 20                 |                |
|                                   |        |        |      |      | QC 8 - 25                 |                |
|                                   |        |        |      |      | QC 8 - 3                  |                |
|                                   |        |        |      |      | QC 8 - 32                 |                |
|                                   |        |        |      |      | QC 8 - 33                 |                |
|                                   |        |        |      |      | QC 8 - 35                 |                |
|                                   |        |        |      |      | QC 8 - 39                 |                |
|                                   |        |        |      |      | QC 8 - 4                  |                |
|                                   |        |        |      |      | QC 8 - 44                 |                |
|                                   |        |        |      |      | QC 8 - 45                 |                |
|                                   |        |        |      |      | QC 8 - 49                 |                |
|                                   |        |        |      |      | QC 8 - 58                 |                |
|                                   |        |        |      |      | QC 8 - 8                  | DAS            |
|                                   |        |        |      |      | QC 8 - 9                  | APR 02 2019 40 |
|                                   |        |        |      |      | QC 8 - 68                 | 9-89           |
|                                   |        |        |      |      | QC 8 - 67                 |                |
|                                   |        |        |      |      | QC 8 - 1 (A)              |                |
|                                   |        |        |      |      | QC 8 - 47                 |                |
| 140 Handfinish - 1-1 Chemical-B4B | 60 pcs | 3/8/19 | 0.00 | 6.18 | Handfinish - 1 - 1 - B4B  |                |
|                                   |        |        |      |      | Handfinish - 1 - 2 - B4B  |                |
|                                   |        |        |      |      | Handfinish - 1 - 3 - B4B  |                |
|                                   |        |        |      |      | Handfinish - 1 - 4 - B4B  |                |
|                                   |        |        |      |      | Handfinish - 1 - 5 - B4B  |                |
|                                   |        |        |      |      | Handfinish - 1 - 6 - B4B  |                |
|                                   |        |        |      |      | Handfinish - 1 - 7 - B4B  |                |
|                                   |        |        |      |      | Handfinish - 1 - 8 - B4B  |                |
|                                   |        |        |      |      | Handfinish - 1 - 9 - B4B  | D.R 19/04/2    |
|                                   |        |        |      |      | Handfinish - 1 - 10 - B4B |                |
|                                   |        |        |      |      | Handfinish - 1 - 11 - B4B |                |
|                                   |        |        |      |      | Handfinish - 1 - 12 - B4B |                |
|                                   |        |        |      |      | Handfinish - 1 - 13 - B4B |                |
|                                   |        |        |      |      | Handfinish - 1 - 14 - B4B |                |

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|                                     |        |        |           |                           |  |
|-------------------------------------|--------|--------|-----------|---------------------------|--|
|                                     |        |        |           | Handfinish - 1 - 15 - B4B |  |
|                                     |        |        |           | Handfinish - 1 - 16 - B4B |  |
|                                     |        |        |           | Handfinish - 1 - 17 - B4B |  |
|                                     |        |        |           | Handfinish - 1 - 18 - B4B |  |
|                                     |        |        |           | Handfinish - 1 - 19 - B4B |  |
|                                     |        |        |           | Handfinish - 1 - 20 - B4B |  |
|                                     |        |        |           | Handfinish - 1 - 21 - B4B |  |
|                                     |        |        |           | Handfinish - 1 - 22 - B4B |  |
| 150 Powdercoat - 1 White Gl(A)- B4B | 60 pcs | 3/8/19 | 0.00 1.23 | Powdercoat - 1 - B4B      |  |
|                                     |        |        |           | Powdercoat - 2 - B4B      |  |
|                                     |        |        |           | Powdercoat - 3 - B4B      |  |
|                                     |        |        |           | Powdercoat - 4 - B4B      |  |
| 160 QC 3                            | 60 pcs | 3/8/19 | 0.00 0.00 | QC 3 - 10                 |  |
|                                     |        |        |           | QC 3 - 13                 |  |
|                                     |        |        |           | QC 3 - 15                 |  |
|                                     |        |        |           | QC 3 - 17                 |  |
|                                     |        |        |           | QC 3 - 18                 |  |
|                                     |        |        |           | QC 3 - 2                  |  |
|                                     |        |        |           | QC 3 - 26                 |  |
|                                     |        |        |           | QC 3 - 28                 |  |
|                                     |        |        |           | QC 3 - 3                  |  |
|                                     |        |        |           | QC 3 - 30                 |  |
|                                     |        |        |           | QC 3 - 34                 |  |
|                                     |        |        |           | QC 3 - 36                 |  |
|                                     |        |        |           | QC 3 - 41                 |  |
|                                     |        |        |           | QC 3 - 51                 |  |
|                                     |        |        |           | QC 3 - 58                 |  |
|                                     |        |        |           | QC 3 - 59                 |  |
|                                     |        |        |           | QC 3 - 6                  |  |
|                                     |        |        |           | QC 3 - 68                 |  |
|                                     |        |        |           | QC 3 - 9                  |  |
| 170 Packaging 3-1 - Stock - B4B     | 60 pcs | 3/8/19 | 0.00 0.00 | Packaging 3 - 1 - B4B     |  |
|                                     |        |        |           | Packaging 3 - 2 - B4B     |  |
|                                     |        |        |           | Packaging 3 - 3 - B4B     |  |
|                                     |        |        |           | Packaging 3 - 4 - B4B     |  |
|                                     |        |        |           | Packaging 3 - 5 - B4B     |  |
|                                     |        |        |           | Packaging 3 - 6 - B4B     |  |
|                                     |        |        |           | Packaging 3 - 7 - B4B     |  |
|                                     |        |        |           | Packaging 3 - 8 - B4B     |  |
|                                     |        |        |           | Packaging 3 - 9 - B4B     |  |
|                                     |        |        |           | Packaging 3 - 10 - B4B    |  |
|                                     |        |        |           | Packaging 3 - 11 - B4B    |  |
|                                     |        |        |           | Packaging 3 - 12 - B4B    |  |
|                                     |        |        |           | Packaging 3 - 13 - B4B    |  |
|                                     |        |        |           | Packaging 3 - 14 - B4B    |  |
|                                     |        |        |           | Packaging 3 - 15 - B4B    |  |
|                                     |        |        |           | Packaging 3 - 16 - B4B    |  |
|                                     |        |        |           | Packaging 3 - 17 - B4B    |  |
|                                     |        |        |           | Packaging 3 - 18 - B4B    |  |
|                                     |        |        |           | Packaging 3 - 19 - B4B    |  |
|                                     |        |        |           | Packaging 3 - 20 - B4B    |  |
|                                     |        |        |           | Packaging 3 - 21 - B4B    |  |

|                |  |  |  |                        |      |
|----------------|--|--|--|------------------------|------|
|                |  |  |  | Packaging 3 - 22 - B4B |      |
|                |  |  |  | Packaging 3 - 23 - B4B |      |
|                |  |  |  | Packaging 3 - 24 - B4B |      |
|                |  |  |  | Packaging 3 - 25 - B4B |      |
|                |  |  |  | Packaging 3 - 26 - B4B |      |
|                |  |  |  | Packaging 3 - 27 - B4B |      |
|                |  |  |  | Packaging 3 - 28 - B4B |      |
|                |  |  |  | Packaging 3 - 29 - B4B |      |
|                |  |  |  | Packaging 3 - 30 - B4B |      |
|                |  |  |  | Packaging 3 - 31 - B4B |      |
|                |  |  |  | Packaging 3 - 32 - B4B |      |
|                |  |  |  | Packaging 3 - 33 - B4B |      |
|                |  |  |  | Packaging 3 - 34 - B4B |      |
|                |  |  |  | Packaging 3 - 35 - B4B |      |
| 180 QC 21 - SA |  |  |  | QC 21 - SA - 21        | DAG  |
| 60 pcs         |  |  |  | QC 21 - SA - 70        | 21   |
| 3/8/19         |  |  |  | QC 21 - SA - 53        | 2.00 |
| 0.00 0.00      |  |  |  |                        |      |

Part Op 100 - (Bandsaw) Cut blank: 2.00" x 1.00" x 2.550" long

Descriptions: 110 - (HAAS CNC vertical machine #5)

130 - (QC8- Inspect parts - second check)

140 - (Chemical Conversion Coat per QSI005 4.1)

150 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: \_\_\_\_\_

160 - (QC3- Inspect Part Finish)

170 - (Identify as per dwg &amp; Stock Location: \_\_\_\_\_) LOCATION : GA

180 - (QC21- Final Inspection - Work Order Release)

APR 03 2019

## Job BOM

| Part / Item          | Component Name          | Quantity             | Operation       | Container |
|----------------------|-------------------------|----------------------|-----------------|-----------|
| M6061T6B1.000X02.000 | 6061-T6 Bar 1.00 X 2.00 | 13.0200 ft (.217 ea) | 100-Bandsaw - 1 | S15720    |

## Job Allocations

| Operation       | Component Part       | Required | Inventory | Allocated |
|-----------------|----------------------|----------|-----------|-----------|
| 100-Bandsaw - 1 | M6061T6B1.000X02.000 | 13       | 8         | 0         |

GAVE  
Chemical

MAT used  
13.025

| Part Specifications |             |                                |                |      |                  |
|---------------------|-------------|--------------------------------|----------------|------|------------------|
| Spec No             | Description | Target/Tolerance               | Limits         | Type | Special Comments |
| 1                   | Support     | 0.098inches + 0.005<br>- 0.000 | 0.103<br>0.098 |      |                  |
| 2                   | Support     | 0.359inches ± 0.005            | 0.364<br>0.354 |      |                  |
| 3                   | Support     | 0.609inches ± 0.010            | 0.619<br>0.599 |      |                  |
| 4                   | Support     | 0.250inches ± 0.010            | 0.260<br>0.240 |      |                  |
| 5                   | Support     | 1.480inches ± 0.005            | 1.485<br>1.475 |      |                  |
| 6                   | Support     | 0.125inches ± 0.010            | 0.135<br>0.115 |      |                  |
| 7                   | Support     | 0.119inches + 0.005<br>- 0.004 | 0.124<br>0.115 |      |                  |
| 8                   | Support     | 2.439inches ± 0.010            | 2.449<br>2.429 |      |                  |
| 9                   | Support     | 1.980inches ± 0.010            | 1.990<br>1.970 |      |                  |
| 10                  | Support     | 0.130inches ± 0.030            | 0.160<br>0.100 |      |                  |
| 11                  | Support     | 0.257inches + 0.005<br>- 0.000 | 0.262<br>0.257 |      |                  |
| 12                  | Support     | 0.375inches ± 0.010            | 0.385<br>0.365 |      |                  |
| 13                  | Support     | 0.875inches ± 0.010            | 0.885<br>0.865 |      |                  |
| 14                  | Support     | 0.500inches ± 0.010            | 0.510<br>0.490 |      |                  |
| 15                  | Support     | 0.400inches ± 0.010            | 0.410<br>0.390 |      |                  |
| 16                  | Support     | 1.000inches ± 0.030            | 1.030<br>0.970 |      |                  |
| 17                  | Support     | 1.720inches ± 0.010            | 1.730<br>1.710 |      |                  |
| 18                  | Support     | 0.125inches ± 0.010            | 0.135<br>0.115 |      |                  |
| 19                  | Support     | 0.125inches ± 0.010            | 0.135<br>0.115 |      |                  |

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Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |                        |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Sequence #:                                                                                                                       | QTY Affected :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  | MRB (QSI042)           |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  | Completed By           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | Lead hand / Supervisor |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | QC / QA Coordinator    |  |
| <b>Root Cause</b><br><br><div style="display: flex; flex-direction: column; align-items: flex-start;"> <div>Operator <input type="checkbox"/></div> <div>Manufacturing Process <input type="checkbox"/></div> <div>Equip/Tooling <input type="checkbox"/></div> <div>Handling/Preservation <input type="checkbox"/></div> <div>Material <input type="checkbox"/></div> <div>Product Improvement <input type="checkbox"/></div> <div>Process Improvement <input type="checkbox"/></div> <div>Human Factors <input type="checkbox"/></div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%;"> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> <div style="width: 50%;"> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div style="width: 50%;"> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div style="width: 50%;"> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |                        |  |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042758



**Supplier:** MEM001-VC  
Metec Metal Technology Inc.  
20 Terry Fox Drive PO Box 781  
Vankleek Hill  
ON  
K0B 1R0 Canada  
Phone: 613 678 3957  
Fax: 613 678 3956

**Attention:** Walz, Shigi

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** PO042758

**PO Date:** 3/1/19

**Due Date:** 4/2/19

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Phone:

**Via:** Ground

**Pynt Terms:** Net 60

**Freight Terms:**

**Special Comments:**

### Items

| Line Item           | Job    | Part    | Description                                             | Status | Account | Due Date | Order Quantity | Received Quantity | Balance    | Unit Price (CAD) | Extended Price    |
|---------------------|--------|---------|---------------------------------------------------------|--------|---------|----------|----------------|-------------------|------------|------------------|-------------------|
| 1                   | 190685 | D3278-2 | Support : Various STC's                                 | Firmed | -       | 4/2/19   | 60 pcs         | 0 pcs             | 60 pcs     | \$25.05/pcs      | \$1,503.00        |
|                     | 190684 |         |                                                         | Firmed | -       | 4/2/19   | 60 pcs         | 0 pcs             | 60 pcs     | \$25.05/pcs      | \$1,503.00        |
| <b>Sub Total:</b>   |        |         |                                                         |        |         |          | <b>120</b>     | <b>0</b>          | <b>120</b> |                  | <b>\$3,006.00</b> |
| 2                   | 190683 | D3278-1 | Support : Various STC's (Outsource process - Machining) | Firmed | -       | 4/2/19   | 60 pcs         | 0 pcs             | 60 pcs     | \$25.05/pcs      | \$1,503.00        |
|                     | 190682 |         |                                                         | Firmed | -       | 4/2/19   | 60 pcs         | 0 pcs             | 60 pcs     | \$25.05/pcs      | \$1,503.00        |
| <b>Sub Total:</b>   |        |         |                                                         |        |         |          | <b>120</b>     | <b>0</b>          | <b>120</b> |                  | <b>\$3,006.00</b> |
| <b>Grand Total:</b> |        |         |                                                         |        |         |          |                |                   |            |                  | <b>\$6,012.00</b> |

DAS  
40  
9-89



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042758



### Order Notes

#### Procurement Quality Clauses

A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 4/1/19 2:33 PM dart.Lussier.Patrick



### Packing List

**Bill** Dart Aerospace Ltd.  
**To:** 1270 Aberdeen Street  
 Hawkesbury, ON K6A 1K7  
 Canada

**Ship** Dart Aerospace Ltd.  
**To:** 1270 Aberdeen Street  
 Hawkesbury, ON K6A 1K7  
 Canada

**Shipment No:** 24909  
**Shipment Date:** 28-Mar-2019  
**Ship Via:** Pick up at METEC  
**Order Number:** 3559  
**Order Date:** 03/01/19

**Customer Code:** DART  
**Phone:** (613) 632-9577  
**PO Number:** PO042758 ✓  
**Terms:** Net 60 Days

| ----- Quantity ----- |      |         |     |          |      |                             | Job      |         |
|----------------------|------|---------|-----|----------|------|-----------------------------|----------|---------|
| Item                 | Open | Shipped | B/O | Canceled | Unit | Description                 | Revision | Number  |
| 3                    | 120  | 120 ✓   | 0   | 0        | EA   | D3278-2P Support, unpainted | C        | 3559-01 |
| 4                    | 120  | 120 ✓   | 0   | 0        | EA   | D3278-1P Support, unpainted | C        | 3559-02 |

**DAS**  
**40**  
**9-89**

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By  
 Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 [metec@metec.ca](mailto:metec@metec.ca)

## CERTIFICATE OF CONFORMITY

**SOLD TO:**

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ont.  
K6A 1K7

**SHIPPED TO:**

same

| Quantity | Part Number | Part Name | Dwg Rev.# | Material Batch # | Paint Batch # | P.O. Number |
|----------|-------------|-----------|-----------|------------------|---------------|-------------|
| 60       | D3278-1     | Support   | C         | S157799          | Unpainted     | 42758       |
| 60       | D3278-2     | Support   | C         | S157799          | Unpainted     | 42758       |
| 60       | D3278-1     | Support   | C         | S157813          | Unpainted     | 42758       |
| 60       | D3278-2     | Support   | C         | S157813          | Unpainted     | 42758       |

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, March 28, 2019